

ABSTRACT

A continuous rubber-ribbon extruding system includes at least a first continuous rubber extruding machine and a second continuous rubber-extruding machine. The first continuous rubber extruding machine includes: a first extruder for kneading and extruding a rubber material supplied thereto; a strainer for removing foreign substances from the rubber material supplied from the first extruder; and a first forming nozzle for extruding a rubber ribbon as a pre-process product. The second continuous rubber extruding machine includes: a second extruder supplied with the rubber ribbon as the pre-process product and operative to knead and extrude the rubber material; and a gear pump for delivering the rubber material, supplied from the second extruder, to a second forming nozzle which continuously extrudes a rubber ribbon to be used for building a tire.